

## Interpon Commercial Collection



AAMA 2604



AAMA 2605



Color Name	Technology	Code	Finish	R	G	B	LRV	AAMA	Stock
Anodic Natural	D2525	YY223A	Matt	175	180	175	41%	2603 & 2604	S
Anodic Slate Grey	D2525	YY218A	Matt	137	136	135	23%	2603 & 2604	O
Appliance White	D2525	YA196A	Satin	238	243	240	91%	2603 & 2604	S
Asteroid Pearl	D2525	YY270A	Matt	91	92	84	11%	2603 & 2604	S
Black	D2525	YN167A	Satin	44	50	49	5%	2603 & 2604	S
Black Ink	D2525	YN21BA	Flat Matt	48	53	51	4%	2603 & 2604	S
Bleu Sable™	D2525	YW353F	Texture	54	73	84	8%	2603 & 2604	O
Bondi Blue	D2525	YJ046A	Gloss	48	131	193	20%	2603 & 2604	S
Brilliance	D2525	YY23TA	Flat Matt	103	99	88	15%	2603 & 2604	S
Brilliant Yellow	D2525	YE087A	Gloss	245	223	61	66%	2603 & 2604	S
Bronze Pearl	D2525	YY225A	Matt	77	71	56	8%	2603 & 2604	S
Champagne Pearl	D2525	YY276A	Matt	178	180	172	41%	2603 & 2604	S
Champagne Riche	D2525	YW277G	Matt	189	184	167	44%	2603 & 2604	O
Champagne Shimmer	D2525	YY24NA	Flat Matt	135	127	114	25%	2603 & 2604	S
Charcoal	D2525	YP116A	Satin	62	70	73	8%	2603 & 2604	S
Charcoal	D2525	YL23BA	Matt	60	67	69	6%	2603 & 2604	S
Charcoal Pearl	D2525	YY237A	Matt	63	65	62	6%	2603 & 2604	S
Citi Pearl	D2525	YY245A	Matt	180	184	180	43%	2603 & 2604	S
Copper Penny	D2525	YY22AA	Matt	143	98	68	18%	2603 & 2604	O
Dark Bronze	D2525	YY20BA	Flat Matt	67	65	56	6%	2603 & 2604	S
Dark Grey	D2525	YP278A	Matt	67	73	75	8%	2603 & 2604	S
Driftwood	D2525	YL258A	Matt	208	213	210	58%	2603 & 2604	S
Ebony	D2525	YN201A	Matt	49	54	51	4%	2603 & 2604	S
Endura Bronze	D2525	YY248A	Matt	93	93	88	13%	2603 & 2604	S

Color Name	Technology	Code	Finish	R	G	B	LRV	AAMA	Stock
Eternal Silver	D2525	YW100C	Satin	149	154	161	30%	2603 & 2604	S
Golden Touch Pearl	D2525	YY25BA	Flat Matt	133	119	92	22%	2603 & 2604	S
Gondar	D2525	YW106I	Satin	178	139	66	32%	2603 & 2604	O
Grey	D2525	YP174A	Satin	111	118	119	21%	2603 & 2604	S
Gris Sable™	D2525	YW356F	Texture	159	155	142	36%	2603 & 2604	O
Jaybird	D2525	YJ175A	Satin	27	97	147	11%	2603 & 2604	S
Linen	D2525	YY28PA	Flat Matt	222	224	218	73%	2603 & 2604	S
Lobster	D2525	YG154A	Satin	165	56	45	12%	2603 & 2604	S
Lunar Grey	D2525	YP273A	Matt	194	200	197	60%	2603 & 2604	S
Luxe Bronze Pearl	D2525	YY255A	Matt	173	164	144	36%	2603 & 2604	S
Lycra Strip	D2525	YK063A	Gloss	200	217	84	53%	2603 & 2604	S
Medium Bronze Pearl	D2525	YY23NA	Flat Matt	87	80	66	11%	2603 & 2604	O
Monument®	D2525	YP229A	Flat Matt	55	59	57	6%	2603 & 2604	S
Monument® MKII	D2525	YP182A	Satin	68	73	72	9%	2603 & 2604	S
Monument®	D2525	YL264A	Matt	62	59	56	8%	2603 & 2604	S
Natural Shimmer	D2525	YY25AA	Flat Matt	186	190	189	46%	2603 & 2604	S
Nobel Silver Pearl	D2525	YX136A	Satin	149	149	147	31%	2603 & 2604	S
Oia Silky	D2525	YL316I	Texture	164	160	154	39%	2603 & 2604	O
Ordos Sable™	D2525	YW387I	Texture	124	89	65	15%	2603 & 2604	O
Pacific Blue	D2525	YY23BA	Flat Matt	112	129	133	20%	2603 & 2604	O
Pearl White	D2525	YA075A	Gloss	236	243	244	91%	2603 & 2604	S
Pearl White	D2525	YA278A	Matt	249	255	255	89%	2603 & 2604	S
Pewter Pearl	D2525	YY124A	Satin	128	135	136	27%	2603 & 2604	S
Pure Gold	D2525	YY22BA	Flat Matt	169	141	95	27%	2603 & 2604	S

\*Colorbond® and the Colorbond color names are registered trademarks of Bluscope Steel Limited

S - Stocked Product, O - Made to Order Product

## Colors with Design in Mind

The Interpon Commercial Collection has been developed with design in mind. As the world's largest coatings company, no other company has more experience in color and finish trends than AkzoNobel. The collection offers a broad taste of design, color and finish options available to architects and specifiers for the decoration and protection of architectural aluminium. Interpon Powder Coatings also has the longest Track Record in Superdurable Technology globally.

## Interpon Futura D2525

### Superdurable performance for all architectural projects

Interpon Futura D2525 meets the needs of the most demanding projects. Developed specifically for architectural components the range is ideal for both exterior and interior aluminium applications from curtain wall extrusions to balustrades and louver systems.

Providing superdurable protection from the elements the range exceeds global weathering standard AAMA2604, guaranteeing excellent color retention and high resistance to chalking. Exceptional endurance to environmental stressors including high levels of UV radiation, humidity, heavy pollutants and extreme temperatures are achieved through super durable polymer technology engineered to withstand the weathering extremes of Australia and New Zealand. Guaranteed up to 25 Years Gold Global Warranty\*

## Interpon Flat Matt

Our unique, Interpon Flat Matt range is a designers dream. Non-reflective surfaces open up new possibilities in aesthetics and the interaction of light with surfaces. Using ground breaking technology, the Flat Matt range offers amazing durability in the harshest of environments.

## Interpon D3020 Fluromax®

When unparalleled premium performance is a must for your project, Interpon D3020 Fluromax based on Fluorocarbon technology is the product of choice. Meeting AAMA2605 specification, D3020 offers premium color and gloss retention with superior weathering performance. A viable cost effective and environmentally conscious alternative to liquid fluorocarbon paints can be achieved without performance compromise.

## How to Specify Interpon Powder Coatings

Once you have chosen **Interpon** Powder Coatings, it's important to specify the correct product. We make specifying our powder coatings easy, simply:

- a.** Nominate the **Interpon** product. e.g. **Interpon D2525**.
- b.** Nominate the color, finish and product code, e.g. Charcoal Pearl Matt YY237A

To find your nearest **Interpon** applicator, please contact your **Interpon** representative or the **Interpon** Customer Care Team.



Color Name	Technology	Code	Finish	R	G	B	LRV	AAMA	Stock
Rio	D2525	Y2001I	Satin	113	64	63	10%	2603 & 2604	O
Sable™ Asteroid	D2525	YY371A	Texture	86	87	80	10%	2603 & 2604	O
Sable™ Bass	D2525	YY397A	Texture	70	77	74	8%	2603 & 2604	S
Sable™ Brilliance	D2525	YY377A	Texture	98	102	99	15%	2603 & 2604	S
Sable™ Core Ten™	D2525	YX350A	Texture	87	68	55	7%	2603 & 2604	S
Sable™ Silver	D2525	YY301A	Texture	170	177	172	39%	2603 & 2604	O
Sable™ Medium Bronze	D2525	YY366A	Texture	84	80	64	9%	2603 & 2604	S
Scintillating Champagne	D2525	YW26FC	Matt	145	138	126	29%	2603 & 2604	S
Sensation	D2525	YF049A	Gloss	222	106	49	75%	2603 & 2604	S
Shamrock Green	D2525	YK043A	Gloss	71	110	64	13%	2603 & 2604	S
Silver Pearl	D2525	YY230A	Matt	177	182	178	42%	2603 & 2604	S
Silver Riche	D2525	YW209G	Matt	171	178	176	40%	2603 & 2604	O
Sunstone Bronze	D2525	YY21BA	Flat Matt	122	115	99	17%	2603 & 2604	S
Surfmist®	D2525	YA236A	Matt	214	218	212	71%	2603 & 2604	S
Timberland	D2525	YP175A	Satin	86	89	84	12%	2603 & 2604	S
Timberland	D2525	YP275A	Matt	86	89	83	12%	2603 & 2604	S
Titanium Pearl	D2525	YY163A	Satin	94	99	97	15%	2603 & 2604	S
Titanium Pearl	D2525	YY263A	Matt	97	101	96	13%	2603 & 2604	S
Vintage Silver	D2525	YY22NA	Flat Matt	105	109	110	18%	2603 & 2604	S
Viper Green	D2525	YK051A	Gloss	104	160	72	27%	2603 & 2604	S
White	D2525	YA25BA	Flat Matt	229	236	236	86%	2603 & 2604	S

Color Name	Technology	Code	Finish	R	G	B	LRV	AAMA	Stock
Asteroid Pearl	D3020	8Y270A	Matt	91	92	84	11%	2604 & 2605	O
Beachouse Yellow	D3020	8E219A	Matt	242	193	55	52%	2604 & 2605	O
Bronze Pearl	D3020	8Y225A	Matt	86	77	57	8%	2604 & 2605	O
Champagne Pearl	D3020	8Y276A	Matt	178	180	172	41%	2604 & 2605	O
Crystal Mint Pearl	D3020	8Y223A	Matt	74	165	144	28%	2604 & 2605	O
Dark Bronze	D3020	8Y224A	Matt	82	76	64	8%	2604 & 2605	O
Desert Dream	D3020	8M201A	Matt	198	144	90	31%	2604 & 2605	O
Gold Pearl	D3020	8Y221A	Matt	171	174	95	28%	2604 & 2605	O
Hardy Reef	D3020	8J215A	Matt	59	122	171	17%	2604 & 2605	O
Honey Myrtle	D3020	8E207A	Matt	234	213	144	60%	2604 & 2605	O
Hyper Black	D3020	8N209A	Matt	43	48	47	4%	2604 & 2605	O
Hyper Charcoal	D3020	8L210A	Matt	66	74	75	8%	2604 & 2605	O
Hyper Coin	D3020	8Y211A	Matt	179	188	189	45%	2604 & 2605	O
Hyper White	D3020	8A210A	Matt	251	255	252	87%	2604 & 2605	O
Monument	D3020	8L244A	Matt	62	59	56	8%	2604 & 2605	O
Outback Red	D3020	8G212A	Matt	136	71	60	11%	2604 & 2605	O
Red Bush Apple	D3020	8M214A	Matt	99	64	55	8%	2604 & 2605	O
Rojo Rock	D3020	8M213A	Matt	142	87	61	14%	2604 & 2605	O
Sandstone	D3020	8A237A	Matt	230	234	234	71%	2604 & 2605	O
Sea Storm	D3020	8L216A	Matt	72	84	79	9%	2604 & 2605	O
Simpson Clay	D3020	8G200A	Matt	225	169	140	43%	2604 & 2605	O
Titanium Pearl	D3020	8Y263A	Matt	97	101	96	13%	2604 & 2605	O

S - Stocked Product, O - Made to Order Product



## What to Specify

Project Type	Environment	D3020*	D2525*
Monumental	Coastal / Marine / Severe / Tropical	✓	
	Standard	✓	
Commercial	Coastal / Marine / Severe / Tropical	✓	✓
	Standard	✓	✓
Multi-Density Residential	Coastal / Marine / Severe / Tropical	✓	✓
	Standard	✓	✓
Domestic Residential	Coastal / Marine / Severe / Tropical	✓	✓
	Standard	✓	✓

## Product Performance

	D3020*	D2525*
AS3715	✓	✓
AAMA 2603	✓	✓
AAMA 2604	✓	✓
AAMA 2605	✓	—
Building Code of Australia	All BCA classes Any building, any height All locations	All BCA classes Any building, any height All locations
Coating technology	Hyper Durability Fluoropolymer	Super Durable Polyester
Film integrity warranty	30 years	25 years
Color retention warranty	20 years	15 years

## Global Warranty

Standards	UV Resistance	Corrosion	Coating performance warranty	Coating Color Retention	Most Suitable Interpon Products
AAMA 2604	5 Year Florida	3000 hours	25 years	15 years	D2525*
AAMA 2605	10 Year Florida	4000 hours	30 years	20 years	D3020*

### Global Warranties

AkzoNobel is the world's largest manufacturer and supplier of ultra-performance globally warranted architectural grade powder coatings – Interpon. For peace of mind, some fabricators choose Interpon powder coating's global network of accredited applicators to attain the Interpon global performance warranties specific to their project. It should be noted that the warranties are applicable to the country where the components were prepared and applied and warranty information should be sought through this channel. Should you require further assistance on the warranty – please seek information from the AkzoNobel office in the country of application or contact your local Interpon powder coatings representative for advice.

\* D3020 could be suitable in locations <10m from the high tide line (contact your Interpon Specifications Representative) and is NOT suitable in strongly acidic environments so PH must be >5.

\* D2525 is only suitable for coastal environments >10m from the high tide and is not suitable in strongly acidic environments so PH must be >5.

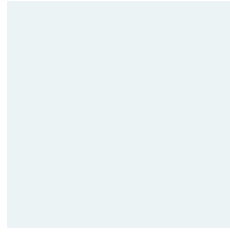
\*When applied by and Interpon Accredited Approved Applicator.

# Commercial Collection

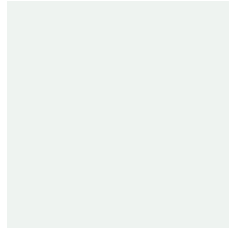
## Interpon Futura D2525



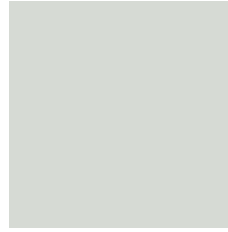
**Pearl White**  
Matt YA278A s  
RGB 249, 255, 255 LRV 89%



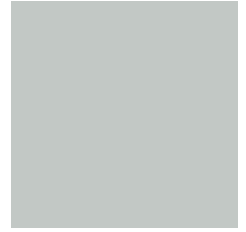
**Pearl White**  
Gloss YA075A s  
RGB 236, 243, 244 LRV 91%



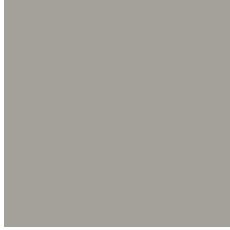
**Appliance White**  
Satin YA196A s  
RGB 238, 243, 240 LRV 91%



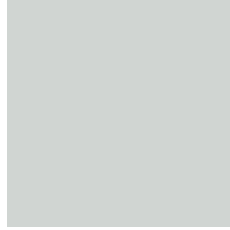
**Surfmist®**  
Matt YA236A s  
RGB 214, 218, 212 LRV 71%



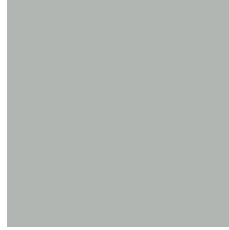
**Lunar Grey**  
Matt YP273A s  
RGB 194, 200, 197 LRV 60%



**Oia Silky**  
Texture YL316I o  
RGB 164, 160, 154 LRV 39%



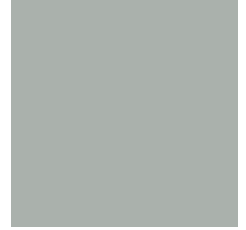
**Driftwood**  
Matt YL258A s  
RGB 208, 213, 210 LRV 58%



**Silver Pearl**  
Matt YY230A s  
RGB 177, 182, 178 LRV 42%



**Anodic Natural**  
Matt YY223A s  
RGB 175, 180, 175 LRV 41%



**Sable™ Silver**  
Texture YY301A o  
RGB 170, 177, 172 LRV 39%



**Citi Pearl**  
Matt YY245A s  
RGB 180, 184, 180 LRV 43%



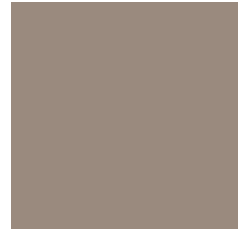
**Champagne Riche**  
Matt YW277G o  
RGB 189, 184, 167 LRV 44%



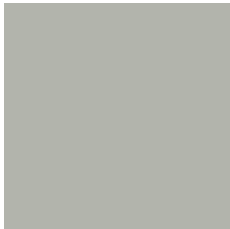
**Gris Sable™**  
Texture YW356F o  
RGB 159, 155, 142 LRV 36%



**Luxe Bronze Pearl**  
Matt YY255A s  
RGB 173, 164, 144 LRV 36%



**Scintillating Champagne**  
Matt YW26FC s  
RGB 154, 138, 126 LRV 29%



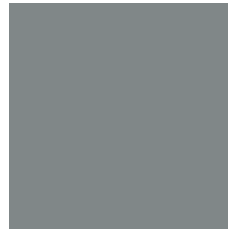
**Champagne Pearl**  
Matt YY276A s  
RGB 178, 180, 172 LRV 41%



**Nobel Silver Pearl**  
Satin YX136A s  
RGB 149, 149, 147 LRV 31%



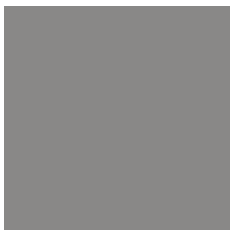
**Silver Riche**  
Matt YW209G o  
RGB 171, 178, 176 LRV 40%



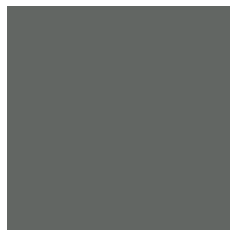
**Pewter Pearl**  
Satin YY124A s  
RGB 128, 135, 136 LRV 27%



**Eternal Silver**  
Satin YW100C s  
RGB 149, 154, 161 LRV 30%



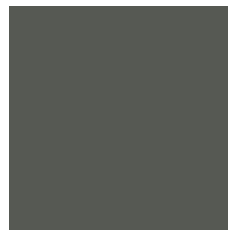
**Anodic Slate Grey**  
Matt YY218A o  
RGB 137, 136, 135 LRV 23%



**Sable™ Brilliance**  
Texture YY377A s  
RGB 98, 102, 99 LRV 15%



**Grey**  
Satin YP174A s  
RGB 111, 118, 119 LRV 21%



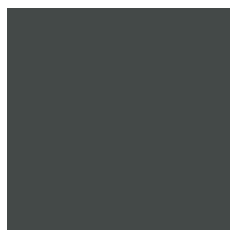
**Timberland**  
Matt YP275A s  
RGB 86, 89, 83 LRV 12%



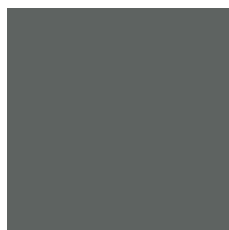
**Timberland**  
Satin YP175A s  
RGB 86, 89, 84 LRV 12%



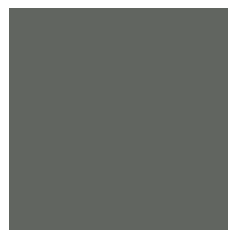
**Monument®**  
Matt YL264A s  
RGB 62, 59, 56 LRV 8%



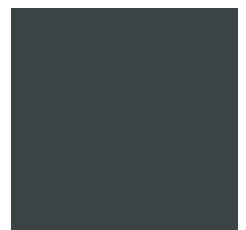
**Monument® MKII**  
Satin YP182A s  
RGB 68, 73, 72 LRV 9%



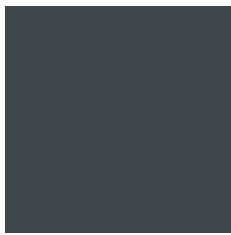
**Titanium Pearl**  
Satin YY163A s  
RGB 94, 99, 97 LRV 15%



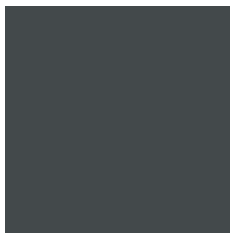
**Titanium Pearl**  
Matt YY263A s  
RGB 97, 101, 96 LRV 13%



**Charcoal**  
Matt YL238A s  
RGB 60, 67, 69 LRV 6%



**Charcoal**  
Satin YP116A s  
RGB 62, 70, 73 LRV 8%



**Dark Grey**  
Matt YP278A s  
RGB 67, 73, 75 LRV 8%



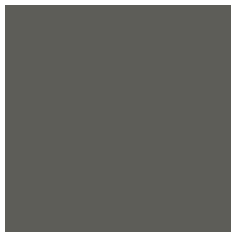
**Ebony**  
Matt YN201A s  
RGB 49, 54, 51 LRV 4%



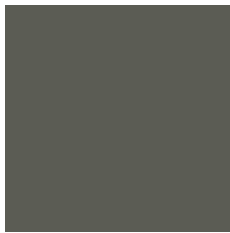
**Black**  
Satin YN167A s  
RGB 44, 50, 49 LRV 5%



**Charcoal Pearl**  
Matt YY237A s  
RGB 63, 65, 62 LRV 6%



**Endura Bronze**  
Matt YY248A s  
RGB 93, 93, 88 LRV 13%



**Asteroid Pearl**  
Matt YY270A s  
RGB 91, 92, 84 LRV 11%



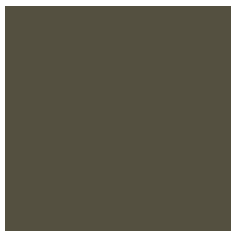
**Sable™ Asteroid**  
Texture YY371A o  
RGB 86, 87, 80 LRV 10%



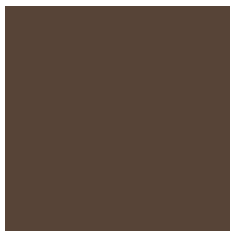
**Sable™ Bass**  
Texture YY397A s  
RGB 70, 77, 74 LRV 8%



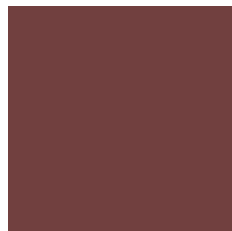
**Bronze Pearl**  
Matt YY225A s  
RGB 77, 71, 56 LRV 8%



**Sable™ Medium Bronze**  
Texture YY366A s  
RGB 84, 80, 64 LRV 9%



**Sable™ Core Ten™**  
Texture YX350A s  
RGB 87, 68, 55 LRV 7%



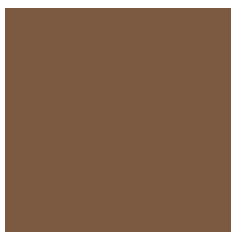
**Rio**  
Satin Y2001I o  
RGB 113, 64, 63 LRV 10%



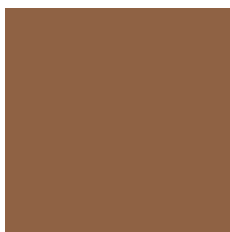
**Bleu Sable™**  
Texture YW353F o  
RGB 54, 73, 84 LRV 8%



**Gondar**  
Satin YW106I o  
RGB 178, 139, 66 LRV 32%



**Ordos Sable™**  
Texture YW387I o  
RGB 124, 89, 65 LRV 15%



**Copper Penny**  
Matt YY22AA o  
RGB 143, 98, 68 LRV 18%



**Brilliant Yellow**  
Gloss YE087A s  
RGB 245, 223, 61 LRV 66%



**Lykra Strip**  
Gloss YK063A s  
RGB 200, 217, 84 LRV 53%



**Viper Green**  
Gloss YK051A s  
RGB 104, 160, 72 LRV 27%

## Interpon Color Vitality



**Shamrock Green**  
Gloss YK043A s  
RGB 71, 110, 64 LRV 13%



**Sensation**  
Gloss YF049A s  
RGB 222, 106, 49 LRV 75%



**Lobster**  
Satin YG154A s  
RGB 165, 56, 45 LRV 12%

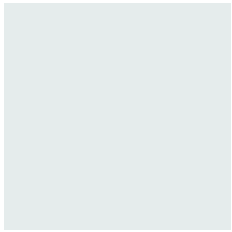


**Bondi Blue**  
Gloss YJ046A s  
RGB 48, 131, 193 LRV 20%

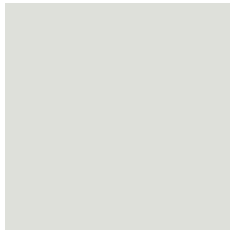


**Jaybird**  
Satin YJ175A s  
RGB 27, 97, 147 LRV 11%

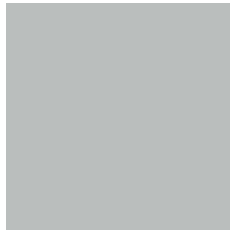
## Interpon Flat Matt



**White**  
Flat Matt YA25BA S  
RGB 229, 236, 236 LRV 86%



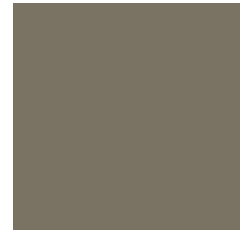
**Linen**  
Flat Matt YY28PA S  
RGB 222, 224, 218 LRV 73%



**Natural Shimmer**  
Flat Matt YY25AA S  
RGB 186, 190, 189 LRV 46%



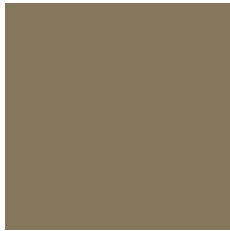
**Champagne Shimmer**  
Flat Matt YY24NA S  
RGB 135, 127, 114 LRV 25%



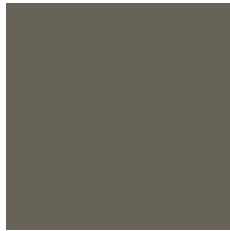
**Sunstone Bronze**  
Flat Matt YY21BA S  
RGB 122, 115, 99 LRV 17%



**Pure Gold**  
Flat Matt YY22BA S  
RGB 169, 141, 95 LRV 27%



**Golden Touch Pearl**  
Flat Matt YY25BA S  
RGB 133, 119, 92 LRV 22%



**Brilliance**  
Flat Matt YY23TA S  
RGB 103, 99, 88 LRV 15%



**Medium Bronze Pearl**  
Flat Matt YY23NA O  
RGB 87, 80, 66 LRV 11%



**Dark Bronze**  
Flat Matt YY20BA S  
RGB 67, 65, 56 LRV 6%



**Monument®**  
Flat Matt YP229A S  
RGB 55, 59, 57 LRV 6%



**Pacific Blue**  
Flat Matt YY23BA O  
RGB 112, 129, 133 LRV 20%



**Vintage Silver**  
Flat Matt YY22NA S  
RGB 105, 109, 110 LRV 18%



**Black Ink**  
Flat Matt YN21BA S  
RGB 48, 53, 51 LRV 4%

S Stocked Product   O Made to Order Product

## Interpon Powder Coatings are now available as BIM Objects

The D3020 and D2525 Ranges are available in Revit formats (compatible with Revit 2015 and newer) and can be downloaded from [www.bimobject.com/interpon](http://www.bimobject.com/interpon)

**bimobject®**



## AkzoNobel Design App

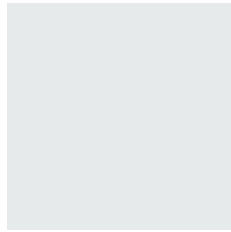
View the latest colors and product information on our new Design App for iPad and iPhone, created especially for architectural specifiers. Download via the App Store or QR code below.



# Interpon D3020



**Hyper White**  
Matt 8A210A o  
RGB 251, 255, 252 LRV 87%



**Sandstone**  
Matt 8A237A o  
RGB 230, 234, 234 LRV 71%



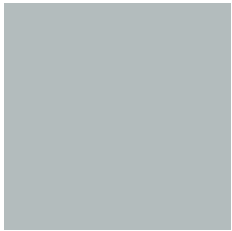
**Honey Myrtle**  
Matt 8E207A o  
RGB 234, 213, 144 LRV 60%



**Desert Dream**  
Matt 8M201A o  
RGB 198, 144, 90 LRV 31%



**Gold Pearl**  
Matt 8Y221A o  
RGB 171, 174, 95 LRV 28%



**Hyper Coin**  
Matt 8Y211A o  
RGB 179, 188, 189 LRV 45%



**Champagne Pearl**  
Matt 8Y276A o  
RGB 178, 180, 172 LRV 41%



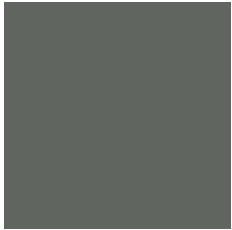
**Simpson Clay**  
Matt 8G200A o  
RGB 225, 169, 140 LRV 43%



**Rojo Rock**  
Matt 8M213A o  
RGB 142, 87, 61 LRV 14%



**Outback Red**  
Matt 8G212A o  
RGB 136, 71, 60 LRV 11%



**Titanium Pearl**  
Matt 8Y263A o  
RGB 97, 101, 96 LRV 13%



**Asteroid Pearl**  
Matt 8Y270A o  
RGB 91, 92, 84 LRV 11%



**Dark Bronze**  
Matt 8Y224A o  
RGB 82, 76, 64 LRV 8%



**Bronze Pearl**  
Matt 8Y225A o  
RGB 86, 77, 57 LRV 8%



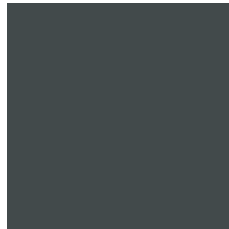
**Red Bush Apple**  
Matt 8M214A o  
RGB 99, 64, 55 LRV 8%



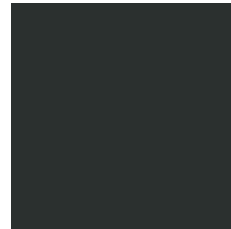
**Sea Storm**  
Matt 8L216A o  
RGB 72, 84, 79 LRV 9%



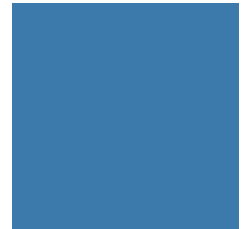
**Monument®**  
Matt 8L244A o  
RGB 62, 59, 56 LRV 8%



**Hyper Charcoal**  
Matt 8L210A o  
RGB 66, 74, 75 LRV 8%



**Hyper Black**  
Matt 8N209A o  
RGB 43, 48, 47 LRV 4%



**Hardy Reef**  
Matt 8J215A o  
RGB 59, 122, 171 LRV 17%



**Crystal Mint Pearl**  
Matt 8Y223A o  
RGB 74, 165, 144 LRV 28%



**Beachouse Yellow**  
Matt 8E219A o  
RGB 242, 193, 55 LRV 52%

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## Care and Maintenance

Maintaining the integrity of your powder coated products is just like caring for your car – and is a smart way to protect your investment. Over time with exposure to the elements, powder coatings may show signs of weathering such as loss of gloss, chalking and slight color change. A simple regular clean will minimise the effects of weathering and will remove dirt, grime and other build-up detrimental to all powder coatings. The best method of cleaning is by regular washing of the coating using a solution of warm water and nonabrasive, pH neutral detergent solution. Surfaces should be thoroughly rinsed after cleaning to remove all residues. All surfaces should be cleaned using a soft cloth, sponge or a soft natural bristle brush.

Category (AS4312)	Corrosivity Level	Environment Type	Required Cleaning*
C1 & C2	Very Low & Low	Non-hazardous Environment	Every 12 months
C3/T	Medium	Tropical Environment	Every 12 months
C4	High	Swimming Pools / Light Industrial	Every 6 months
C4	High	Coastal Environment	Every 6 months
C5-M	Very High	Beach Front / Marine	Every 3 months
C5-I	Very High	Heavy Industrial Environment	Every 3 months

\*Refer Interpon Powder Coatings – Care and Maintenance sheet for further details.



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